Technical Information Bulletin

Subject: Master Loading Modification **BULLETIN NO.: 19272**

[ ] Factory Modification [X] Field Modification [ ] Safety Information [ ] Technical Information [ ] General Information [ ] Adv. Tech Information	Applies to: TR1510	Modification Schedule: [ ] TBS [ ] Next Call [ ] Next PM [X] As Necessary	Factory Installed_____ Field Installed_____ FittingTime _____

Summary:

If master loading problems occur repeatedly on a TR1510, perform the following two items. The symptom is master material wrapping on the upper transport roller as shown in FIG. 1.
1. Clean the Master Loading Clutch.
2. Clean the Upper and Lower Load Rollers.
If that is unsuccessful, there are dealers who have had some success with the following procedure.

Procedure:

To modify the master loading area, cut 3 GR Cutter Guide Sheets (017-25306-004) into 6 pieces and mount them as shown in FIG. 2. Make sure that the strips are placed as close to the lower rollers as possible. However, make sure that the strips do not touch the rollers.

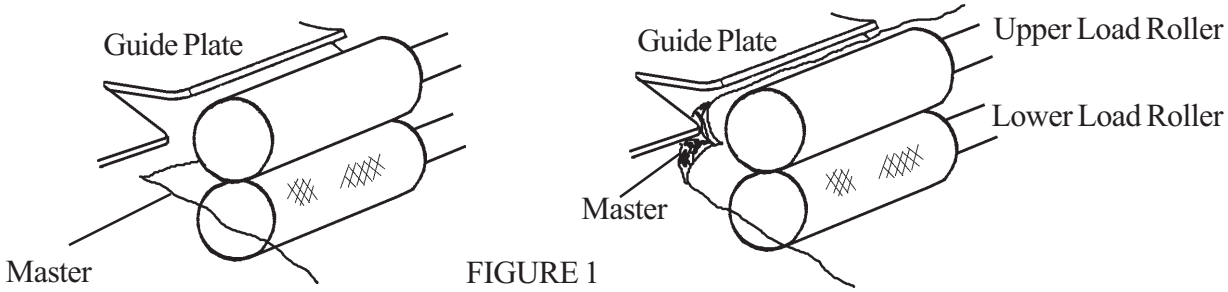

FIGURE 1

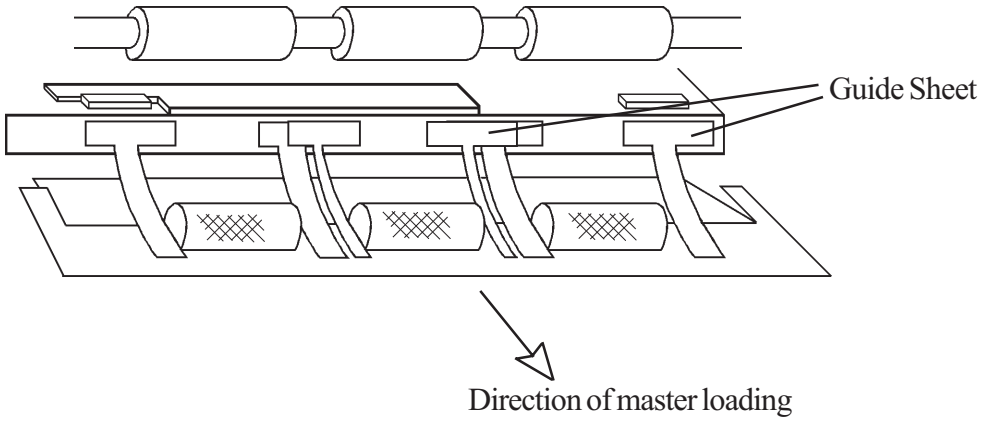

FIGURE 2

Issue Date:	Supersedes TIB:	Dated:	Page: